Ciba Specialty Chemicals Corporation

Material Safety Data Sheet
OSHA / ANSI 2003 Compliant

NFPA Rating: Health: 2 Flammability: 1 Reactivity: 0
HMIS Rating: Health: 2 Flammability: 1 Physical Hazard: 0 Personal Protection: X

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: IRGACURE 651
Product Number: 0386935
Intended Use: UV Curing Agent
Manufacturer/Supplier: Ciba Specialty Chemicals Corporation
540 White Plains Road
Tarrytown, NY 10591
8:30am - 5pm Phone Number: 1-914-785-2000
MSDS Request Line (voicemail): 1-800-431-2980
Customer Service/Product Information: 1-800-474-4731
Emergency 24-Hour Health/Environmental Phone: 1-800-873-1138

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Signal Word: CAUTION!
Physical Form: Solid
Color: White to light yellow
Odor: None
Health: This product is a skin photosensitizer. Avoid skin contact in sunlight. May cause sensitization by skin contact.
Physical Hazards: Refer to SDS Section 7 for Dust Explosion information.
Environmental: This product is highly toxic to aquatic organisms. Prevent spillage or leakage to a body of water.

OSHA Hazardous Substance: This material is classified as hazardous under OSHA regulations.
Primary Route(s) of Entry: Ingestion, Skin, Inhalation, Eyes.
3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS COMPONENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS Number</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rhoa, alpha-olefinic, alpha-olefinic copolymers</td>
<td>24650-12-8</td>
<td>100</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Eyes: Immediately flush the eyes(s) with lukewarm, gently flowing water for 15 minutes or until the chemical is removed. Get immediate medical attention if irritation persists.

Skin: If clothing is contaminated, remove and launder before reuse. Wash off immediately with soap and plenty of water. Get medical attention if irritation occurs.

Inhalation: Remove to fresh air, if not breathing give artificial respiration. If breathing is difficult, give oxygen and get immediate medical attention.

Ingestion: Do not induce vomiting. If vomiting occurs naturally, have casualty lean forward to reduce the risk of aspiration. Seek medical attention immediately.

Notes to physician: May aggravate pre-existing skin conditions, allergies and eczema. Treat symptomatically.

5. FIRE FIGHTING MEASURES

Fire Fighting Measures: Standard procedure for chemical fires.

Suitable Extinguishing Media: Carbon dioxide, dry chemical, foam or water mist.

Suitable Firefighting Equipment: Wear self-contained breathing apparatus and protective suit.

Unusual hazards: The product can form an explosive dust/air mixture. For further information, see Section 7 Explosion Hazards.

Hazardous Combustion Products: Burning may produce toxic combustion products.

6. ACCIDENTAL RELEASE MEASURES

Cleanup Instructions: Sweep up and shovel into suitable containers for disposal. Avoid dust formation. Wear suitable protective equipment. Should not be released into the environment.

7. HANDLING AND STORAGE

Handling: As with all industrial chemicals, use good industrial practices when handling. Avoid eye, skin, and clothing contact. Do not inhale. Do not ingest or swallow. Use only with adequate ventilation.

Storage: Keep containers tightly closed in a cool, well-ventilated place.
Explosion Hazards:
- Combustible powder.
- Avoid creating dusty conditions.
- Grounding is required when emptying into a conductive container.
- When flammable solvents are present, the container must be inerted or the system otherwise designed to prevent or contain an explosion. Seek expert advice.

In addition, for products packaged in fused-lined (coated) fiber drums, fiber drums with conductive liners, steel drums, steel pails, and Type "C" FIBC (bulk bags), or other conductive the following instructions also apply:
- Always ground this package before emptying.

The user is responsible for designing the system to handle solid and ensuring proper training of employees in the system's use.

For Industrial Use Only

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines:
There are no OSHA or ACGIH exposure guidelines available for component(s) in this product.

<table>
<thead>
<tr>
<th>Components</th>
<th>OSHA PEL</th>
<th>OSHA STEL</th>
<th>ACGIH TWA</th>
<th>ACGIH STEL</th>
<th>Ciba Manufacturer REL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alpha, alpha-dimethoxy-alpha-phenylacetoxyphenone 24850-42-8</td>
<td></td>
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<td>10 mg/m³</td>
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</table>

Personal Protective Equipment:

Eye/Face Protection: Wear safety glasses or goggles to protect against dust particles.

Skin Protection: Wear chemical resistant gloves and protective clothing.

Respiratory Protection: Use NIOSH approved respirator as needed to mitigate exposure.

Engineering Controls: Work in well ventilated areas. Do not breathe dust.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Solid
Color: White to light yellow
Odor: None
Freezing/Melting Point: Not determined
Solubility in water: Not determined
Vapor Density: Not applicable
Vapor Pressure: Not applicable
Density: Not determined
Specific Gravity: Not applicable
pH: Not determined
Percent Volatile: Not determined
YOC: Not determined

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10. STABILITY AND REACTIVITY

Stability: Stable.

Conditions to Avoid: Avoid static discharge.

Incompatibility: Strong oxidizing agents, strong acids, strong bases.

Hazardous Decomposition Products: No decomposition expected under normal storage conditions.

Possibility of Hazardous Reactions: None expected.

11. TOXICOLOGICAL INFORMATION

Acute Oral Toxicity: (Rats) LD50: > 6000 mg/kg

Acute Dermal Toxicity: (Rats) LD50: > 7000 mg/kg

Acute Inhalation Toxicity: Not determined

Eye Irritation: (Rabbit) Not an irritant

Skin Irritation: (Rabbit) Not an irritant

Skin Sensitization: (Guinea Pigs) No sensitization in maximization test.

RIPT (Humans) No erythema reactions over grade 2 (moderate reaction) were seen; no evidence of skin sensitization was seen; tested as a 5% suspension in carboxymethylcellulose/water.

Photosensitivity: (Guinea pigs) Positive photo-sensitization response seen.

Phototoxicity: Not a photo-irritant (mice)

Carcinogenicity (IARC; NTP; OSHA; ACGIH): None of the components in this product at concentrations greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Mutagenicity: Ames test: Not mutagenic

Reproductive Toxicity: Not determined

Teratogenicity: Not determined

Neurotoxicity: Not determined

Subacute Toxicity: Not determined
Subchronic Toxicity:
Rats were administered dietary concentrations of 0, 1,200, 2,000, 4,000 and 8,000 ppm for 3 months followed by a 1 month recovery period (high dose and control only). The liver and kidney were target organs. Male kidneys were most prominently affected. These effects included a dose-related increase in kidney weight and histopathology accompanied by proteinuria. All of these findings were not completely reversible. Mild liver cell changes were seen at the two highest concentrations but enzyme alterations did not occur and the findings were reversible. The low-dose group, 1,200 ppm, equivalent to 79-158 mg/kg/day, was considered a marginal effect level.

Chronic toxicity: Not determined

Absorption / Distribution / Excretion / Metabolism: Not determined

Additional Information: Photosensitivity: Positive photo-sensitization response seen (guinea pigs) (mice). No phototoxic irritation reaction.

12. ECOLOGICAL INFORMATION

Toxicity to Fish:
LC50: 21 ppm 96-hour, (Golden orle)
LC20: 7.2 ppm 96-hour, (Rainbow trout)
LC50: 7.2 ppm 96-hour, (Carp)
LC50: 6.0 ppm 96-hour, (bluegill)
LC50: 27 ppm 96-hour, (Catfish)

Toxicity to Invertebrates:
(Daphnia magna) 24 hour EC50: 29 ppm

Toxicity to Algae:
(Green algae) 0 - 72 hour EC50 : 0.17 ppm.

Toxicity to Sewage Bacteria: Inhibitory concentration on respiration of aerobic waste bacteria: IC20: ~100 ppm; IC50: >100 ppm; IC 80 >100 ppm.

Activated Sludge Respiration Inhibition Test: Not determined

Biochemical Oxygen Demand (BOD): Not determined

Chemical Oxygen Demand (COD): Not determined

Total Oxygen Demand (TOD): Not determined

Biodegradability: Modified Sturm test: Not readily biodegradable, with 3-4% in 28 days

Bioaccumulation: Japanese (MITI) bioaccumulation study. Not bioaccumulative at test concentrations of 0.3 and 0.03 ppm

Additional Environmental Data: This product is highly toxic to aquatic organisms. Do not allow it to enter a body of water.
13. DISPOSAL CONSIDERATIONS

Waste Disposal: Dispose in accordance with local, state, provincial and federal regulations.

14. TRANSPORT INFORMATION

U.S. Department of Transportation (DOT):
Not regulated for this mode of transport.

International Maritime Dangerous Goods (IMDG):
Not regulated for this mode of transport.

International Air Transportation Authority (IATA):
Not regulated for this mode of transport.

15. REGULATORY INFORMATION

Federal Regulations

OSHA Hazardous Substance: This material is classified as hazardous under OSHA regulations

Clean Air Act - Hazardous Air Pollutants (HAP): This product does not contain any Hazardous Air Pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

Clean Air Act - Volatile Organic Compounds (VOC): This product contains the following SDGMI Intermediate or Final Volatile Organic Compounds (VOC), as defined by the U.S. Clean Air Act Section 111 (40 CFR 60.489).

<table>
<thead>
<tr>
<th>Components</th>
<th>CAA Section 111 Volatile Organic Compounds</th>
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<tbody>
<tr>
<td></td>
<td>Listed</td>
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</tbody>
</table>

Clean Air Act - Ozone Depleting Substances (ODS): This product neither contains, nor was manufactured with, a Class I or Class II ozone-depleting substance (ODS), as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App. A-8).


SARA Section 302 Extremely Hazardous Substances (EHS): This product does not contain any components regulated under Section 302 (40 CFR 355) as Extremely Hazardous Substances.

SARA Section 304 CERCLA Hazardous Substances: This product does not contain any components regulated under Section 304 (40 CFR 302) as hazardous chemicals for emergency release notification (*CERCLA* List).

Ciba Specialty Chemicals Corporation
SARA Section 311/312 Hazard Communication Standard (HCS): This product is regulated under Section 311/312 HCS (40 CFR 370), Acute (Immediate) health hazard.

SARA Section 313 Toxic Chemical List (TCL): This product does not contain any component(s) listed on the Section 313 Toxic Chemical List.

TSCA Section 4(b) Inventory Status: All component(s) comprising this product are either exempt or listed on the TSCA inventory.

TSCA Section 5(e) Consent Orders: This product is not subject to a Section 5(e) Consent Order.

TSCA Significant New Use Rule (SNUR): This product is not subject to a Significant New Use Rule (SNUR).

TSCA Section 5(f): This product is not subject to a Section 5(f)(4)(a) rule.

TSCA Section 12(b) Export Notification: This product does not contain any component(s) that are subject to a Section 12(b) Export Notification.

State Regulations
California Proposition 65: This product does not contain any components currently on the California list of Known Carcinogens and Reproductive Toxins.

Pennsylvania Right-To-Know: This product does not contain any components currently on the Pennsylvania Right-To-Know list of hazardous chemicals.

International Regulations
Chemical Weapons Convention (CWC): This product does not contain any component(s) listed under the Chemical Weapons Convention Schedule of Chemicals.

Domestic Substance List (DSL) Status: All components are listed on the DSL.

16. OTHER INFORMATION

Disclaimer: The information contained herein is based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to such data or information. The user is responsible for determining whether the product is suitable for its intended conditions of use.